

Work Order ID 82300

82300

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Wednesday, March 28, 2012 1:04:02 PM

Item ID: D4150-041 Accept *N9000040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Attachment Arm Assembly
 Start Date: 3/28/2012 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 3/30/2012 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: mmf Date: 12-03-28 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4150	B								
100		0.00							
100									
Small Fab	Memo	0.00							
Small Fab	1- Assemble as per dwg								
110	QC5- Inspect part completeness to step on W/O	0.00							
110									
QC	Memo	0.00							
Quality Control									
120	Identify as per dwg & Stock Location: <u>134</u>	0.00							
120									
Packaging	Memo	0.00							
Packaging									

5/12/13/29 (10)

5/12/13/29

(10)

6/13/29 54 (10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D4150-041

Accept

N9000040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Attachment Arm Assembly

Start Date: 3/28/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 3/30/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

12/4/2012

R12-03-30

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Picklist Print

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Work Order ID: 82300

Parent Item: D4150-041

Parent Item Name: Attachment Arm Assembly

Start Date: 3/28/2012

Required Date: 3/30/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.06.24 new issue DD verf:EC
IPP Rev:B 10.07.22 as per revB DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3C13A Bolt		Purchased	No			100	Each	61.0000	2	2		3/12/03/29	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST351		61							
				117366		11							
				120630		50							
D4150-1 Arm		Manufactured	No			100	Each	1.0000	1	1		3/12/03/29	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST133		1							
				76301		1							
D4150-3 Arm Plate		Manufactured	No			100	Each	38.0000	2	2		3/12/03/29	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST133		38							
				80739		4							
				81465		14							
				81907		20							
MS21043-3 Nut		Purchased	No			100	Each	660.0000	2	2		3/12/03/29	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		72							
				103691		72							
				GA		304							
				120693		304							
				ST301		284							
				118077		2							
				118614		232							
				118686		30							
				119758		20							

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Work Order ID: 82300

Parent Item: D4150-041

Parent Item Name: Attachment Arm Assembly

Start Date: 3/28/2012

Required Date: 3/30/2012

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0332R

Purchased

No

100

Each

1,851.0000

4

4

Washer

Location

Loc Qty

Loc Code

ST297

1851

118354

465

119736

196

120648

1190

4

EP 3/23/22

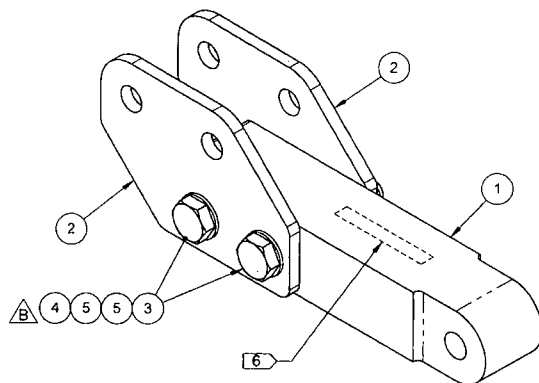
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D4150-041 ATTACHMENT ARM ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4150-041" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.82 lbs

ITEM	QTY -041	P/N	DESCRIPTION
	X	D4150-041	ATTACHMENT ARM ASSY
1	1	D4150-1	ARM
2	2	D4150-3	ARM PLATE
3	1	AN3C13A	BOLT
4	1	MS21043-3	NUT
5	2	NAS1149C0332R	WASHER

RELEASED
2010-07-16

B	REPLACED QTY(3) MS20615-4M20 WITH QTY(2) EACH AN3C13A, MS21043-3 AND QTY(4) NAS1149C0332R WASHER (ZN D3-1); Ø0.191 2 PL REPLACES Ø0.129 3 PL (ZN C6-2, C7-2, B4-3 & B5-3) REASON: SEE TR-D350-607-2 REV. B.		MB	10.07.08
A	NEW ISSUE		MB	10.06.18
REV.	DESCRIPTION		BY	DATE
DESIGN	DART AEROSPACE LTD			
DRAWN	HAWKESBURY, ONTARIO, CANADA			
CHECKED	DRAWING NO. D4150		REV. B	
MFG. APPR.	SHEET 1 OF 3			
APPROVED	TITLE ATTACHMENT ARM ASSY		SCALE NTS	
DE APPR.	DATE 10.07.08			
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Dart Aerospace Ltd

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